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1270 Aberdeen St
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D412-706-011
Job Sheet 191419



008957

Part No: D412-706-011

Job Qty: 1 pcs

Part Name: Fuel Purge Canister



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV B SHEETS 19-20 IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D KJ/JLM IPP
Rev:F 08-05-14 revise comment in seq.17 /24 DD verf:EC IPP rev G 10.01.18 per DS19494 EC verified by:DD
IPP Rev:H 10.03.23 as per IIN revA DD verified:EC IPP Rev:I 10.05.10 as per chg003 DD verified:EC IPP REV
K 11.06.17 AS PER CHG 002 JLM VERIFIED:ec IPP Rev:L 12.12.07 as per IIN revB DD verified:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S167827

Part: D412-706-011

Job No: 191419

Serial No/Batch: S167827

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04 - 54 Issue Date: 05/02/09, EASA ST

MAR 29 2019

Plex 2/28/19 10:45 AM Dart.lajeunesse.marie

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	3/29/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/29/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	3/29/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	3/29/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 120 - QC4- 100% Inspect kits for completeness
 Descriptions: 130 - Identify as per dwg & Stock Location: _____

135 - Document Control - Photocopy bluefile and create labels per PPP D412-706-011 CHG004

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149158
AN814-8D	Plug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5006338
AN815-6D	Union M Flare	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107741
AN815-8D	Union-M-Flare	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM127290-0
AN833-6D	Elbow, Bulkhead-M-Flare	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5093625M 5107799X1
AN833-8D	Elbow	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM126475
AN924-6D	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123465
AN924-8D	Nut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5083532
AN938-6D	Tee	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5084115
D2001-4	Valve Assembly 1/4 Inch	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113881
D3262-043	Canister Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131402
D3264-1	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5110353
D3297-1-0098	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089029
D3297-1-0121	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089025
D3297-3-0210	Hose Assembly 21.00"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089026
D3298-005	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3092458
D3298-007	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012479
D3299-3	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094764
D3299-5	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5134817
D3299-7	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM10125-0
D3301-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5033942
D3301-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5092722
D3302-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104295
D3302-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104301
D3329-1	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	FM157303
D4054-001	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165502
D4054-003	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166154
D4054-009	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5083858
MS21042L3	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157462
MS21919-WDG9	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123439
MS21920-42	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5108571
MS29512-07	C-Ring	7 pcs (7 ea)	110-Packaging 1 - Pick Kit	5089296
MS29512-08	O-Ring	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5006993
MS35489-16	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM121255
NAS1149D0332J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135473
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152462
NAS1149D0963J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5056386

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-5A	4	367	0
	AN814-8D	1	14	0
	AN815-6D	2	11	0
	AN815-8D	1	10	0
	AN833-6D	2	13	0
	AN833-8D	1	3	0
	AN924-6D	4	15	0
	AN924-8D	1	6	0
	AN938-6D	1	9	0
	D2001-4	1	8	0
	D3262-043	1	1	0
	D3264-1	2	3	0
	D3297-1-0098	1	2	0
	D3297-1-0121	1	3	0
	D3297-3-0210	1	5	0
	D3298-005	1	2	0
	D3298-007	1	2	0
	D3299-3	1	6	0
	D3299-5	1	24	0
	D3299-7	1	11	0
	D3301-1	1	5	0
	D3301-3	1	4	0
	D3302-1	1	6	0
	D3302-3	1	5	0
	D3329-1	2	11	0
	D4054-001	1	1	0
	D4054-003	1	1	0
	D4054-009	1	1	0
	MS21042L3	4	4,202	0
	MS21919-WDG9	2	118	0
	MS21920-42	2	11	0
	MS29512-06	7	51	0
	MS29512-08	3	44	0
	MS35489-16	1	26	0
	NAS1149D0332J	4	3,083	0
	NAS1149D0363J	8	1,616	0
	NAS1149D0963J	2	460	0

Part Specifications

Specifications could not be found.

Plex 2/28/19 10:45 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

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Revision: B

Date: 12.11.06

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

Change Record

PAGE 1 OF 1

Part Number: D412-706-011

Description: FUEL PURGE CANISTER

[illegible]